



logic controls

LC8710 RETAIL HARDENED COMPUTER

USER MANUAL



NOTICE

The manufacturer of the Industrial Computer makes no representations or warranties, either expressed or implied, by or with respect to anything in this manual, and shall not be liable for any implied warranties of fitness for a particular purpose or for any indirect, special or consequential damages. Information in this document is subject to change without notice and does not represent a commitment on the part of the manufacturer.

FCC NOTICE

This device complies with Part 15 of FCC Rules. Operations are subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

BEMATECH, International Division
999 S. Oyster Bay Rd
Building #104
Bethpage, NY 11714
TEL: (516) 248-0400
FAX: (516) 248-0443
www.bematechus.com

TABLE OF CONTENTS

TABLE OF CONTENTS	3
OVERVIEW	1
CARE AND HANDLING	2
PRODUCT FEATURES	3
INSTALLATION INSTRUCTIONS	4
SAFETY TIPS.....	4
COMPONENT PLACEMENT.....	6
MOUNTING INSTRUCTIONS.....	6
1. TOOLS/MATERIALS REQUIRED	6
2. PARTS.....	6
3. DEVICE LOCATION	7
4. ELECTRICAL & INSTALLATION REQUIREMENTS	8
5. MOUNTING THE DEVICE	8
CONNECTIONS AND TURNING ON POWER.....	12
BIOS SETTING	14
TROUBLESHOOTING	16
SPECIFICATIONS	18

OVERVIEW

The Bematech LC8710 provides unparalleled reliability by being a fanless unit with no moving mechanical parts. It is an ideal computer for use in harsh environments with high levels of dust or oil when fan noise is not desirable. For mass storage, solid state drive provides true no-moving-part operation. In addition, all components and connectors reside on one PC board, thus no internal cables (sources of common loose connections) are required. The computer is housed in a rugged die cast case for extra protection. The LC8710 has a very compact form factor - only 2"H x 8"W x 6"L. Two mounting brackets enable these units to be mounted almost anywhere – on a wall, ceiling, table top or under a counter.

The LC8710 uses dual-core Intel Baytrail processors, so it can run Windows and Linux-based applications. Whether your application runs on Windows 8, Windows 7, Windows Embedded PosReady 7, or Linux*, your operating system needs are supported by the LC8710. This enables the unit to be used in a wide variety of applications – in a restaurant's kitchen system, in a POS workstation, in an auto ID workstation, etc. The LC8710 also provides a very impressive compliment of up-to-date I/O ports – Ethernet, parallel, PS/2 and multiple USB, RS232, SVGA, DisplayPort and DVI ports are all included.

*Ask our Technical Support Team for more details on supported distributions.

CARE AND HANDLING

The following tips will help keep your LC8710 functioning at the optimal level:

- Remember to unplug the display unit from the power outlet before cleaning.
- Do not use alcohol (methyl, ethyl or isopropyl) or any strong dissolvent. Do not use thinner or benzene, abrasive cleaners or compressed air.
- To clean the LC8710 unit cabinet, use a cloth lightly dampened with a mild detergent. Do not immerse unit in water.
- Put the cleaner on the rag and wipe the LC8710. Never apply the cleaner directly on the LC8710.
- Avoid getting liquids inside the LC8710. If liquid does get inside, have a qualified service technician check it before you power it on again.
- Unplug this product from the wall outlet before cleaning. Do not use liquid cleaners or aerosol cleaners. Use a damp cloth for cleaning.
- We recommend all servicing done on this product be done by qualified service personnel.
- Aside from upgrades or swapping out the SSD or hard-drive please refer all other servicing to the Bematech RMA Dept.

PRODUCT FEATURES

- Fanless and ventless operation
- Intel Baytrail-I E3825 1.33GHz dual core processor, 1MB L2 Cache
- Mass storage: SATA/mSATA SSD (no moving parts) or/and SATA hard disk drive
- Enclosed in rugged die cast case
- up to 4GB DDR3L SODIMM RAM
- When mSATA SSD drives are used there are no internal connecting cables with all components mounted on single PC board for high reliability
- Large number of available I/O ports: 5x USB 2.0, 1x USB 3.0, 3x serial, 1x parallel, 1x VGA, 1x DVI-I, 1x DisplayPort, 1x Ethernet, 1x PS/2 keyboard and mouse, front & back speaker out and microphone in
- Multimedia: Video with 1920 x 1080 max resolution with 24-bit color, ALC886/ALC892 Audio CODEC and built-in 2W audio amplifier
- System boot from hard-drive, network, or USB
- Universal input (100 to 240VAC, 47 to 63Hz) switching power supply
- Ultra compact die cast housing – only 2”H x 8”W x 6”D
- Integrated wall-mount brackets
- Custom configurations available

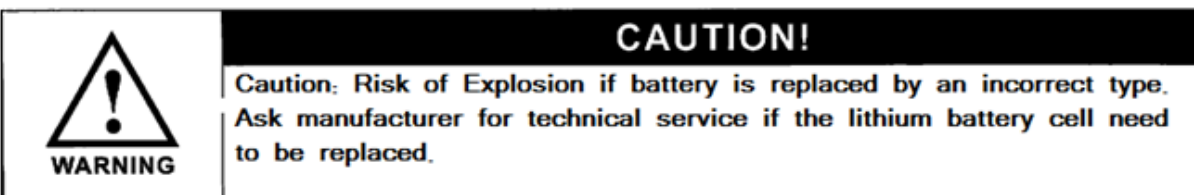
INSTALLATION INSTRUCTIONS

SAFETY TIPS

Read these instructions carefully. Save these instructions for future reference.

- Install this unit only in the manner intended by the manufacturer. If you have questions, contact the manufacturer
- Installation measures must be taken to prevent physical damage to the power supply cord, including proper routing of the power supply cord and provision of a receptacle (socket outlet) near the fixed ITE, or positioning the fixed ITE near a receptacle (socket outlet).
- Installation work and electrical wiring must be done by qualified person(s) in accordance with all applicable codes & standards, including fire-rated construction.
- Don't attach power supply cable to the building surface or through walls, ceilings, floors and similar openings.
- Do not allow anything to rest on the power cord. Do not locate this product where persons will walk on the cord.
- When cutting or drilling into wall or ceiling, do not damage electrical wiring and other hidden utilities.
- Install the system away from sun rays, vapor, gases, smoke, humidity and suspended particles.
- Allow at least 6 inches of space from the top of the unit and 3 inches from the sides to allow proper ventilation. (This will be explained in the mounting instructions)
- If any problem occurs, do not try to repair the equipment by yourself, nor allow any unauthorized person to fix. Contact the manufacture for assistance.
- As a safety measure, it is advised the use of a voltage stabilizer or UPS between the equipment and the line socket.

- This product should be operated from the type of power indicated on the power adaptor. If you are not sure of the type of power available, consult your dealer or local power company.
- The feeding line should be exclusive for the equipment, unless it is used for other compatible equipment and it should not overpass the maximum consumption of the line. Photocopy machines, electrical motors and any other high consumption equipment should be installed isolated from this equipment.
- If an extension cord is used with this product, make sure that the total ampere rating of the equipment plugged into the extension cord does not exceed the extension cord ampere rating. Also, make sure that the total rating of all products plugged into the wall outlet does not exceed the fuse rating.
- Unplug this product from the wall outlet and refer servicing to qualified service personnel under the following conditions:
 1. If the power cord or plug is damaged or frayed
 2. If liquid has been spilled into the product
 3. If the product has been exposed to rain or water
 4. If the product does not operate properly when the operating instructions are followed
 5. If the product has been dropped or the cabinet has been damaged
 6. If the product exhibits a distinct change in performance, indicating a need for service
- There is risk of electrical shock, even with the wire disconnected from the electrical network. Contact the Manufacture Service centers whenever necessary.
- Don't try to replace the lithium battery cell under any circumstances. There is risk of explosion if an incorrect type of lithium battery cell used. Dispose of used batteries according to the instructions.



COMPONENT PLACEMENT

The following is recommended when you plan the LC8710 setup:

- Place the LC8710 so that:
 1. The RESET button is accessible.
 2. The beeps from the speakers can be heard.
 3. The LED indicator on the front panel can be seen.
- Place the LC8710 above grill/counter level, out of the way of possible spills.
- Leave enough spaces around the unit for ventilation.

MOUNTING INSTRUCTIONS

1. TOOLS/MATERIALS REQUIRED

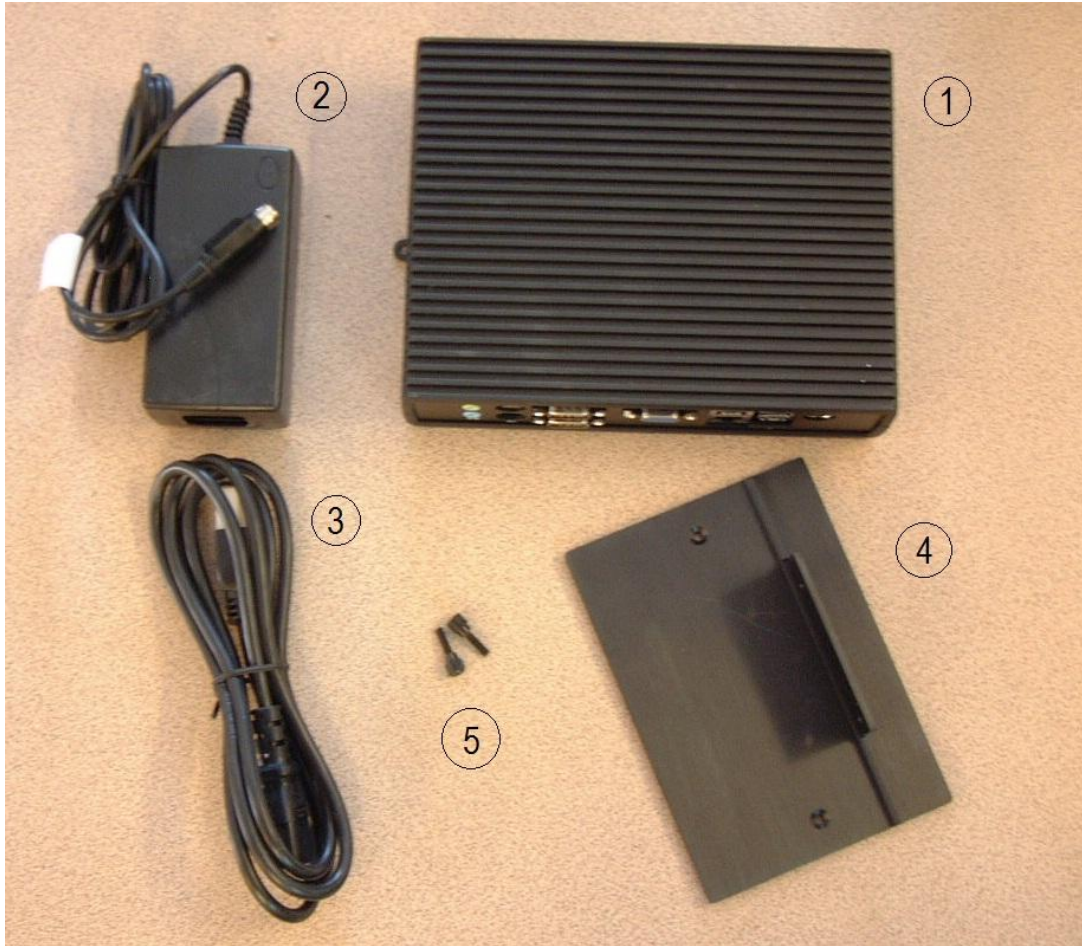
- Wood screws (2 pieces - 1/8" x 1" 1/2)
- Concrete wall anchors (2 pieces - 1/16" x 3/8")
- Measuring tape
- Electric drill with 5/16" and 3/8" Bits
- Phillips Screw driver
- Stud finder

2. PARTS

Parts included with the product package:

1. LC8710 unit
2. AC – DC power adaptor
3. Power cord
4. Vertical mounting stand
5. Two thumb screws

See the picture1 below.



Picture 1

3. DEVICE LOCATION

The location of installation should meet the following conditions:

- Have enough space for its operation and preventive and corrective maintenance.
- Advisably, the floor should not be wooden, in order to avoid electrostatic shocks on the equipment.
- Install the equipment in a stable place, with no vibrations. Do not install the equipment on a mobile table (with wheels).
- The video monitor should be place strategically so that the lights of the room do not reflect the operator, disturbing the correct visibility of the screen.

4. ELECTRICAL & INSTALLATION REQUIREMENTS

Electrical requirements

It is the customer's responsibility to observe all governing codes and ordinances, and assure that the electrical installation is adequate and in conformance with National

Electrical Code:

ANSI/NFPA 70 — latest edition*, or CSA Standards

C22.1-94, Canadian Electrical Code, Part 1 and

C22.2 No.0-M91 - latest edition** and all local codes and ordinances.

Have an electrical network with a ground connection, with a three pin plug (2 poles and the ground) in order to be compatible with the cable of the equipment.

Check that the voltage selector is in the position corresponding to the electrical provision.

Electrical network power supply: 100–240 VAC~1.5A, 50/60 Hz

Before mounting the device, please make sure that:

Mounting brackets are provided to facilitate mounting the LC8710 to a wall.

Vertical mounting stand is used for mounting the LC8710 vertically on the counter top.

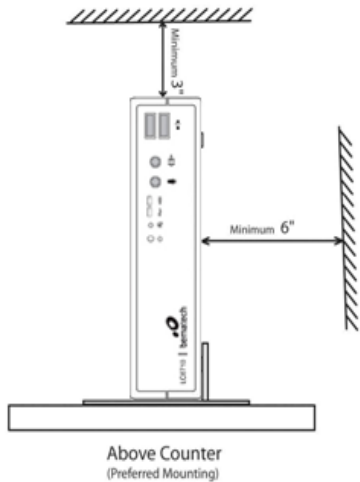
The installer should insure that the wall anchors used with the mounting brackets have the capacity to support 5.5 kg (12 lb.). This weight is determined by adding a safety margin weight to the weight of the unit. Wall anchors with specified weight capacity are available commercially.

The power outlet socket is located near to the desired mounting location for the LC8710.

5. MOUNTING THE DEVICE

Mount the LC8710 vertically on with provided stand

Allow at least 3 inches of space from the top of the unit and 6 inches from the sides to allow proper ventilation. See the picture below:



Picture 2

1. Drill the mounting stand on the counter top. This step is **OPTIONAL**, only for those who want the unit to be vertically fixed on a horizontal surface. **The stand is designed to provide stable balance to the unit.**



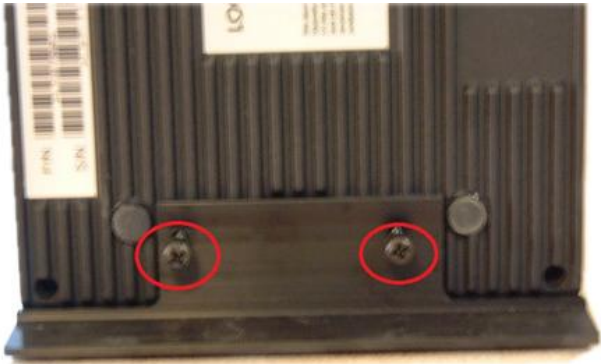
Picture 3

2. remove one mounting bracket from the LC8710.



Picture 4

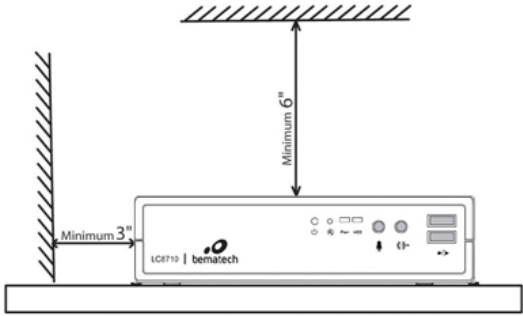
- 3. tighten the screws to mount the LC8710 on the vertical mounting stand.



Picture 5

Mount the LC8710 horizontally with the mounting brackets

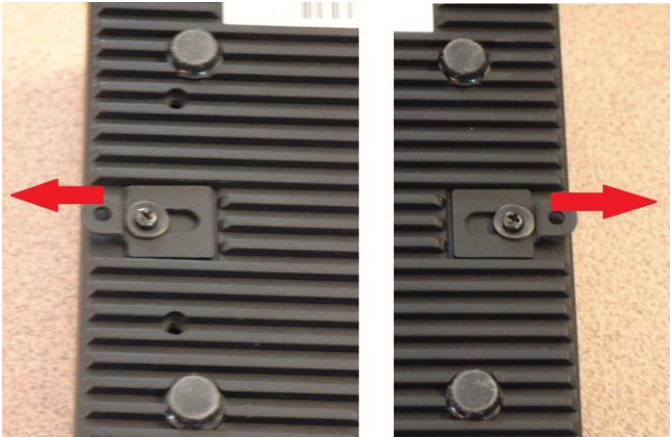
Allow at least 6 inches of space from the top of the unit and 3 inches from the sides to allow proper ventilation. See the picture below.



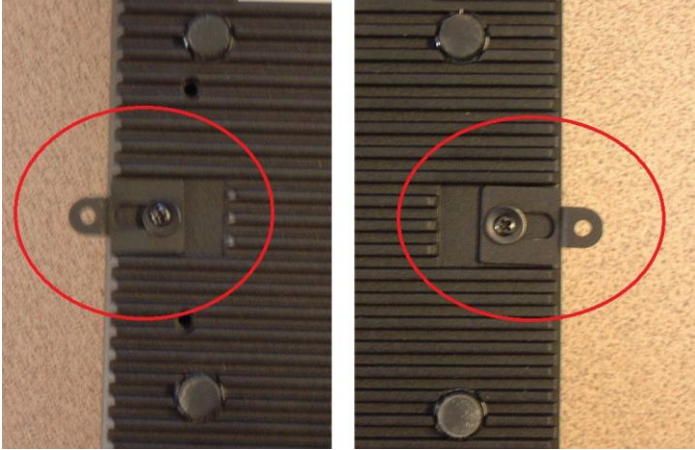
Above Counter

Picture 6

- 1. push two mounting brackets out, and tighten the screws

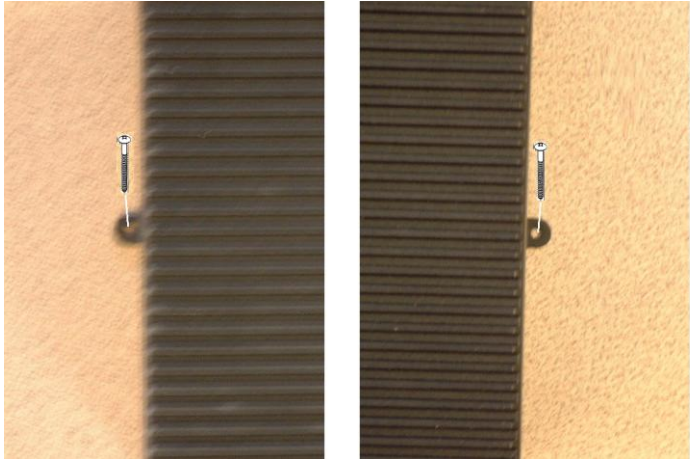


Picture 7



Picture 8

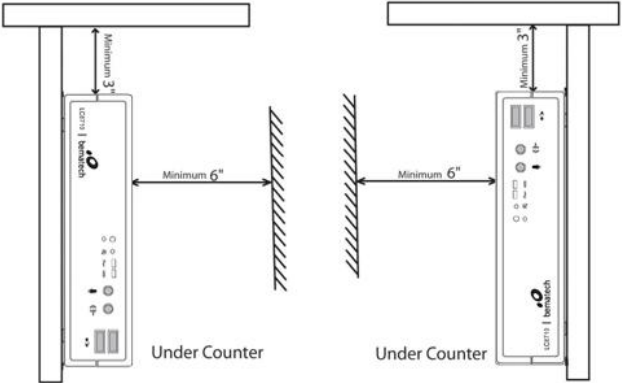
2. mount the LC8710 on the counter top with screws



Picture 9

Mounting the LC8710 to the wall with the mounting brackets

Allow at least 3 inches of space from the top of the unit and 6 inches from the sides to allow proper ventilation. See the picture below.



Picture 10

1. Push two mounting brackets out
 - See Picture 7 – 8.
2. Mount the LC8710 with wood screws (2 pieces - 1/8" x 1" 1/2)
 - See picture 9.

The screws must be driven on the wall studs or use drywall anchors if it is a dry wall.

Use concrete wall anchors (2 pieces - 1/16" x 3/8") if it is a concrete wall.

The LC8710 is a fanless and ventless unit. Heat is dissipated through the metal case. So, allow at least 6 inches of space from the top of the unit and 3 inches from the sides for proper ventilation. It's recommended to mount the unit vertically to maximize ventilation effect. Vertical mounting stands are available from Bematech.

CONNECTIONS AND TURNING ON POWER

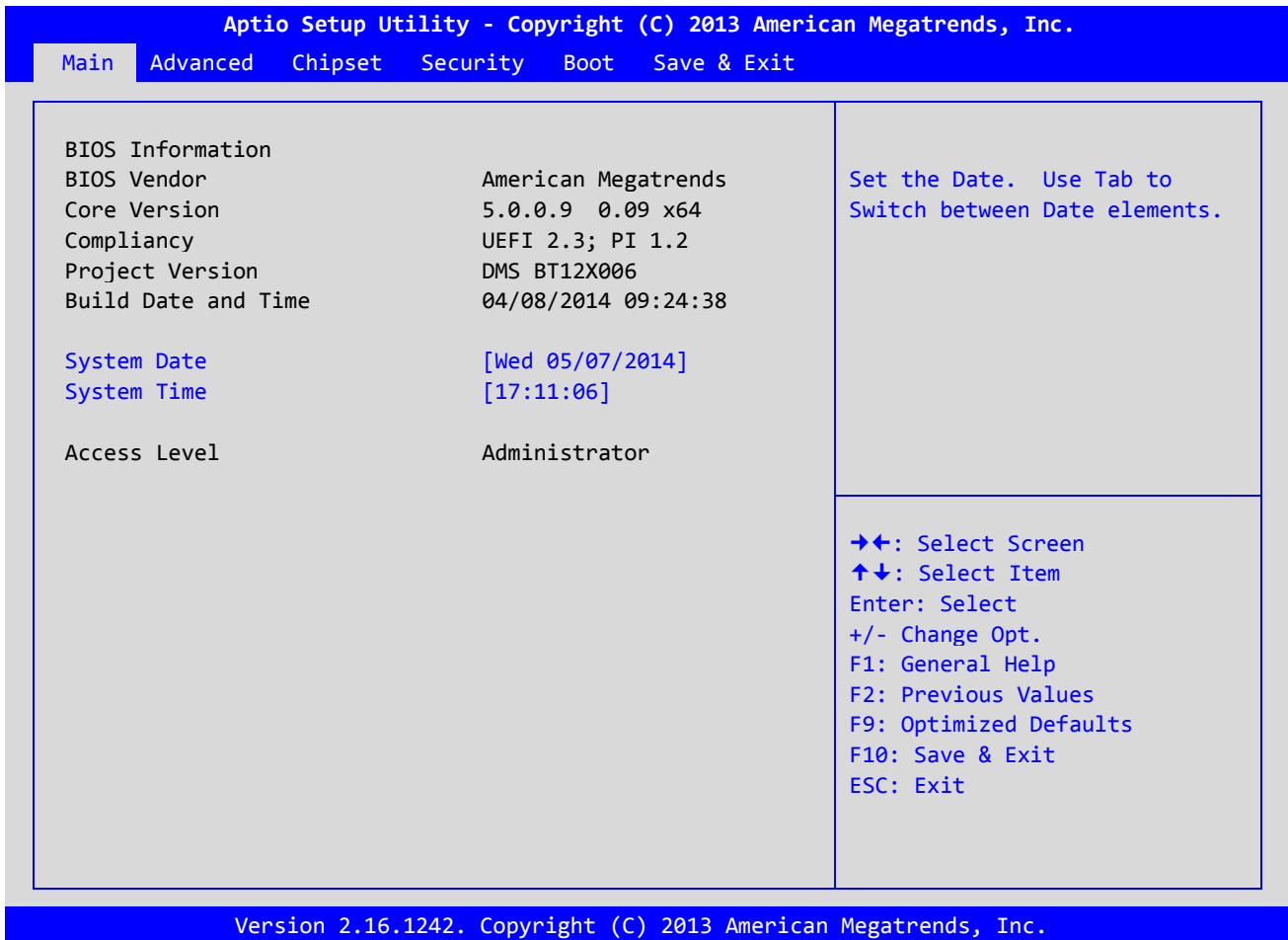
Make sure that all systems are powered off before making or removing any connections to the LC8710 unit. Follow the steps below in connecting the devices:

1. Connect the VGA cable of the display monitor to the LC8710.
2. Connect the RS232 cables of serial devices to the LC8710.
3. Connect the parallel cable of parallel device to parallel port of LC8710.
4. Connect the PS/2 keyboard (or bump bar) and mouse to the LC8710. Note that the bump bar cable connector has connector locking feature to prevent connector from being pulled out by pulling the cable. When plugging in the connector, grab the connector at the end of the plug and push in tightly until it is fully snapped into the socket.
5. Connect the Ethernet cable from Ethernet hub or switch to the LC8710.
6. Connect other peripherals such as speakers and USB devices to the LC8710.
7. Connect power to all peripheral devices and turn on power.
8. Connect power adapter to the LC8710. Make sure that the flat side of power plug is oriented upwards. Reversing the orientation and forcefully plugging into the power socket will result in damage to the connector. (When unplugging power adapter from LC8710, do not pull the cable. The connector has a locking function that is released by holding the plug and pulling backwards. If the connector is forced out by pulling the cable, it may result in damage to the connector.)
9. Connect power cord to the power adapter and plug the power cord into AC power outlet. (The power adapter must be connected to the LC8710 first before it is connected to AC power outlet. Do not connect AC power before connecting to LC8710).

10. By default, the unit is set to turn on power automatically when power is connected. If it does not power up, press the on/off switch on the front panel to turn on power and check for correct CMOS configuration settings.
11. If the LC8710 had been shutdown from the operating system, it may be restarted by pressing the power on/off switch on the front panel of the LC8710. To turn off power to the unit, press and hold the power on/off switch for 5 seconds.

BIOS SETTING

Each time the LC8710 is powered on, it will run a self diagnostic and continue booting from storage media. BIOS settings are stored in a CMOS memory. To enter BIOS setup, as soon as you hear the system beep, just before LCI logo splash screen appears, quickly press the [Delete] key on the keyboard.



Use left and right arrows to select the setup menu. Use arrow keys to navigate to different menu items and press [Enter] to select menu. Use -/+ keys to change the field value or press [Enter] to go to sub screen. When configuration is finished, press [F10] key to save the settings and exit setup.

In most of the applications, parameters are detected automatically the default configuration will be suitable. There are only a few parameters that might need to be customized for some applications. Examples of such cases are shown below:

Boot Device Priority Sequence

To specify the boot sequence from available devices, enter the [Boot] menu. Then setup [Boot Option Priorities] to choose the priority desired for the booting process from the list of available boot devices.

I/O Configuration: Serial and Parallel Ports

To configure the serial ports, go to [Advanced] menu. Select [Super IO Configuration] and then you will be able to choose / change the address and IRQ for all the ports.

For each serial ports, option is available to select power function on pin 9 of the port:

- Disabled
- +5V
- +12V

Video Configuration

The DVI-I video connector provides both analog VGA and Digital video output. For connection to VGA displays, a DVI-to-VGA converter or DVI-to-VGA cable can be used. To select between analog VGA video output and digital video output, select [Advanced] menu, then select [Display Settings].

Network boot

If you desire to enable your system to boot from a network, go to [Advanced] menu. Then setup [Network] option to select "UEFI only" or "Legacy only". Save the settings and reboot into BIOS, the network boot options will then be available [Boot] menu.

Restore to Optimized Defaults

If the BIOS settings are accidentally changed and it's necessary to restore setting to the optimized default values, select menu [Save & Exit] and then [Restore Defaults]. Select [Yes] in the confirmation dialog box. Then select [Save Changes and Exit] (or press [F10]) to save the changes.

TROUBLESHOOTING

There are no user serviceable components inside the LC8710. Service should be performed only by Bematech or qualified personnel certified by Bematech. The following guide lines will help in identifying the source of a problem:

Video monitor display is blank

1. If the power LED on the monitor is off, check that the monitor is properly connected to its power supply and the power supply is properly plugged into a functioning AC outlet.
2. Adjust the contrast controls on the monitor display.
3. Check that the video cable is plugged in properly on both the monitor and the LC8710.
4. If the power LED on LC8710 is off, check that the LC8710 is properly connected to its power supply adapter and the power adapter is properly plugged into a functioning AC outlet.
5. If the LC8710 is connected to a power supply but the power LED is off, press the power button to turn on the unit. If it does not turn on, try replacing the power supply.
6. Replace the LC8710 if necessary.

Video monitor display is blue or frozen

1. Reset the LC8710 and check the system information on the screen during boot up.
2. If unit reboots correctly, try running application again. If same problem occurs, try reinstalling the application software.
3. If unit cannot reboot correctly, try replacing the hard disk drive (or SSD).

Station is not communicating with server Application

1. Check that the LC8710 s' IP addresses are correct and unique (no conflict) and the port number matches application software setup.
2. Check the Ethernet cable connections at the problem LC8710 s and at the Ethernet hub or switch.
3. Check that host server IP address matches the LC8710 IP address group. Try pinging one of the LC8710 IP address from the host.
4. Check host server application software setup. Restart software if necessary and test again.
5. Reboot the host server and test again.
6. Replace Ethernet hub or switch and test again.

LC8710 does not respond to keyboard commands

1. Check the keyboard cable connections at both the keyboard and the LC8710. Unplug the cable and re-insert fully. Check whether it snaps in correctly. Note that it's necessary to hold the back end of the PS2 connector near the cable exit and push in hard to get the locking connector into place.
2. Test with known good keyboard and cable. If it works, replace the cable and/or keyboard.

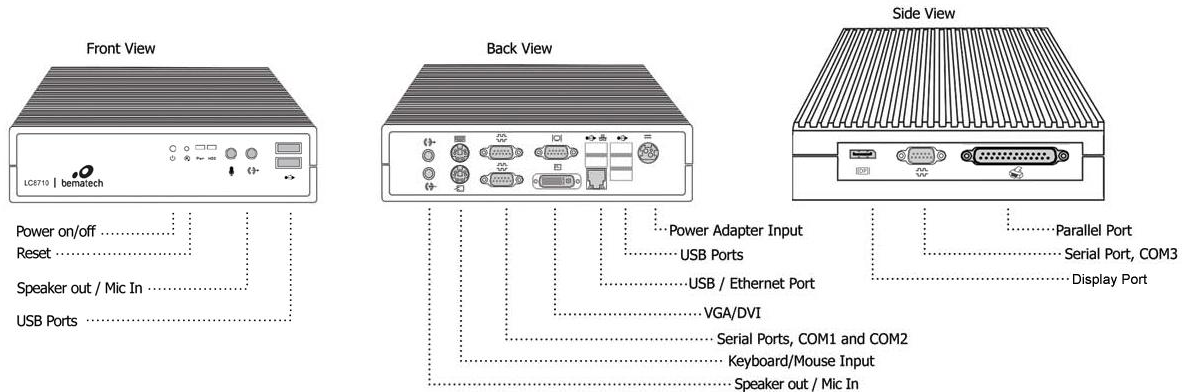
Attached RS232 device is not working

1. Check that the device and LC8710 have power.
2. Check RS232 connections at the device and LC8710.
3. Check whether baud rate and data format settings of application is matching with the device.
4. Attach the wrap plug to the device end of the RS232 cable and run an RS232 port test program. If the test passes, replace the serial device. If the test fails, go to step 5.
5. Attach a wrap plug to the RS232 port of the LC8710 and rerun the RS232 loop test. If the test passes, replace the RS232 cable. If the test fails, replace the LC8710.

LC8710 does not boot from internal mSATA SSD

1. Check in BIOS setting whether the boot device priority is set to boot from mSATA (note that the mSATA SSD is installed as SATA hard disk drive).
2. Check if the operating system on the mSATA SSD is corrupted. If so, try reinstalling the operating system or replace the mSATA SSD.

SPECIFICATIONS



SYSTEM

CPU	Intel Baytrail-I E3825 1.33GHz Dual Core processor with 1MB L2 Cache
System Memory	Up to 4GB, DDR3L SODIMM x1
Mass Storage	Internal SATA HDD, SATA SSD, or mSATA SSD

POWER SUPPLY

Single power input	12VDC
Power adapter input	100 to 240VAC, 1.5A max 50/60Hz
Power adapter output	12VDC 5A

MECHANICAL

Weight	3.3 lbs
Dimension (WxDxH)	8.1" x 6.3" x 2.0" (206mm x 160mm x 51mm)
Housing	Die cast

I/O PORTS

Video	1920x1080 pixels max VGA, DVI-I and DisplayPort
Network Interface	10/100/1000 Mbits Ethernet, Network boot capable
Keyboard/Mouse	PS/2 mini-DIN6 connectors
USB Ports	USB 2.0 ports x6, USB 3.0 port x1
Serial Port	DB9 x3 (COM1 to COM3), Optional +5V/+12V power at pin 9
Parallel Port	DB25 x1 (LPT1)
Audio	Mic in x2 and Speaker out x2 with 2W power amplifier
Expansion Slot	Mini PCIe socket (support WiFi card)

ENVIRONMENT

Operating temperature	0°C to 40°C
Relative humidity	5% to 90%, non-condensing
Storage temperature	0°C to 60°C
Relative humidity	5% to 80%, non-condensing