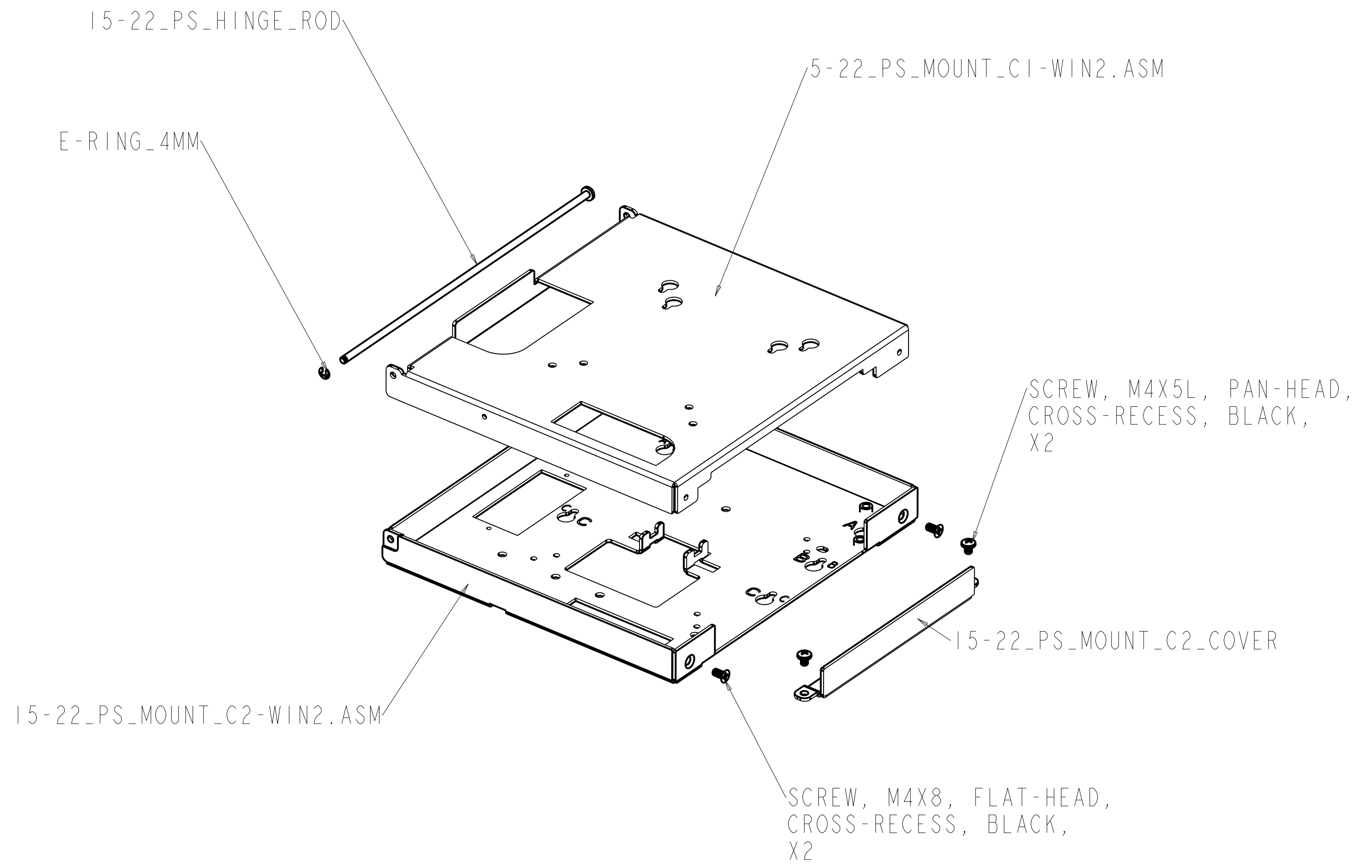


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REVISIONS					
REV	ZONE	BY	DESCRIPTION	DATE	APPROVED
A	--	J.LI	INITIAL RELEASE PER CO-19-2082	12/13/19	

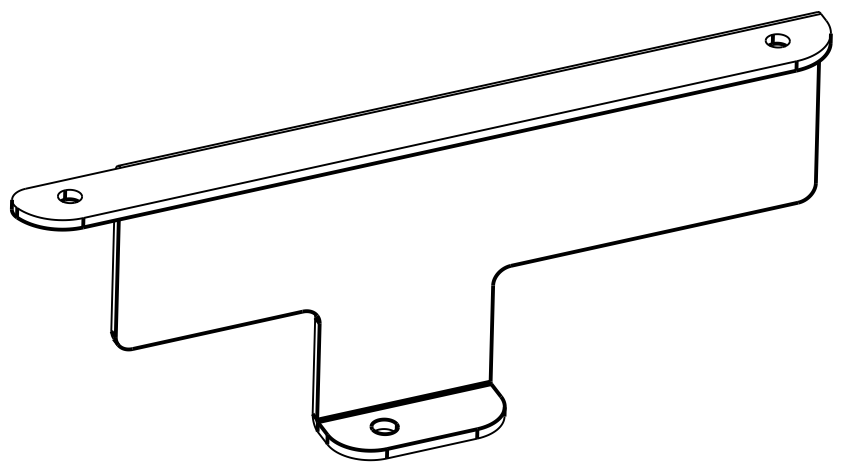
E244791 KIT-BRKT-SLF-SERVICE-15-22-WIN-2.0



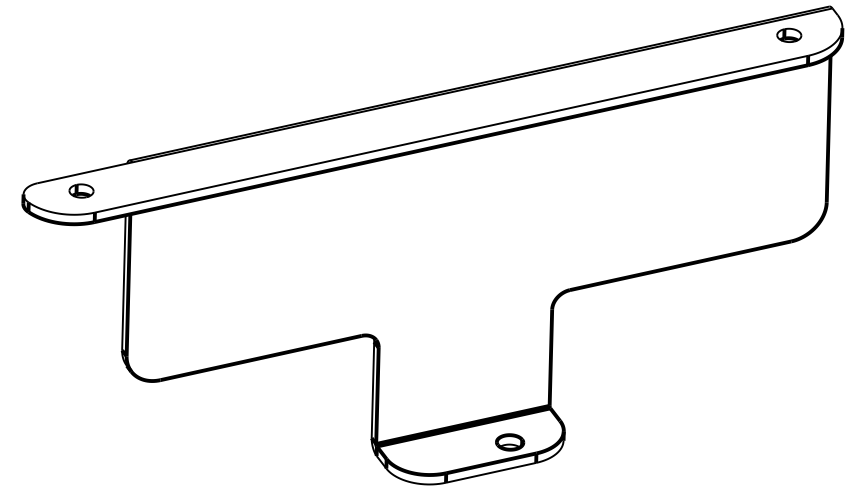
SCREWS IN LABELED BAGS:

SCREW TYPE	QTY.	BAG LABEL
SCREW, M4X18, PAN-HEAD, CROSS-RECESS, BLACK OR ZINC	4	M
SCREW, M4X12, PAN-HEAD, CROSS-RECESS, BLACK OR ZINC	4	N

15-22_PS_EDGE_BRACKET_15WIN2
PLACE IN BAG LABELED "15 W2"
QTY. 1 PER KIT



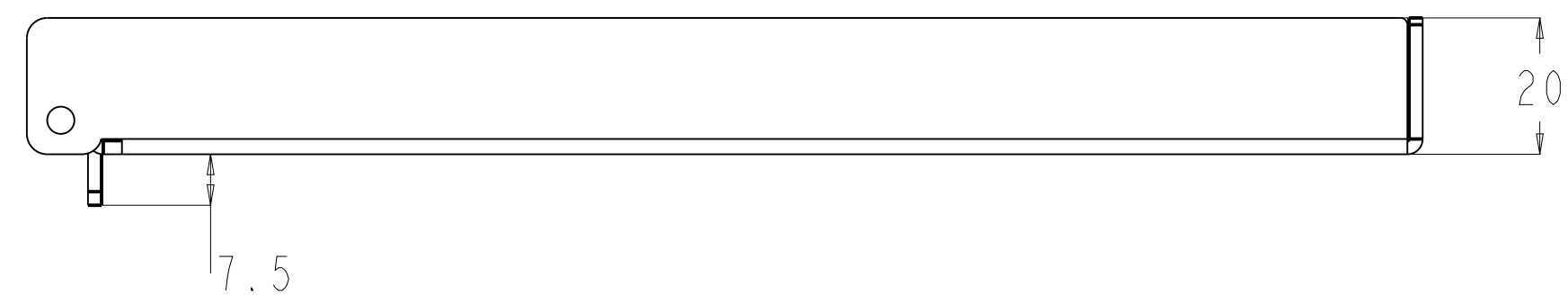
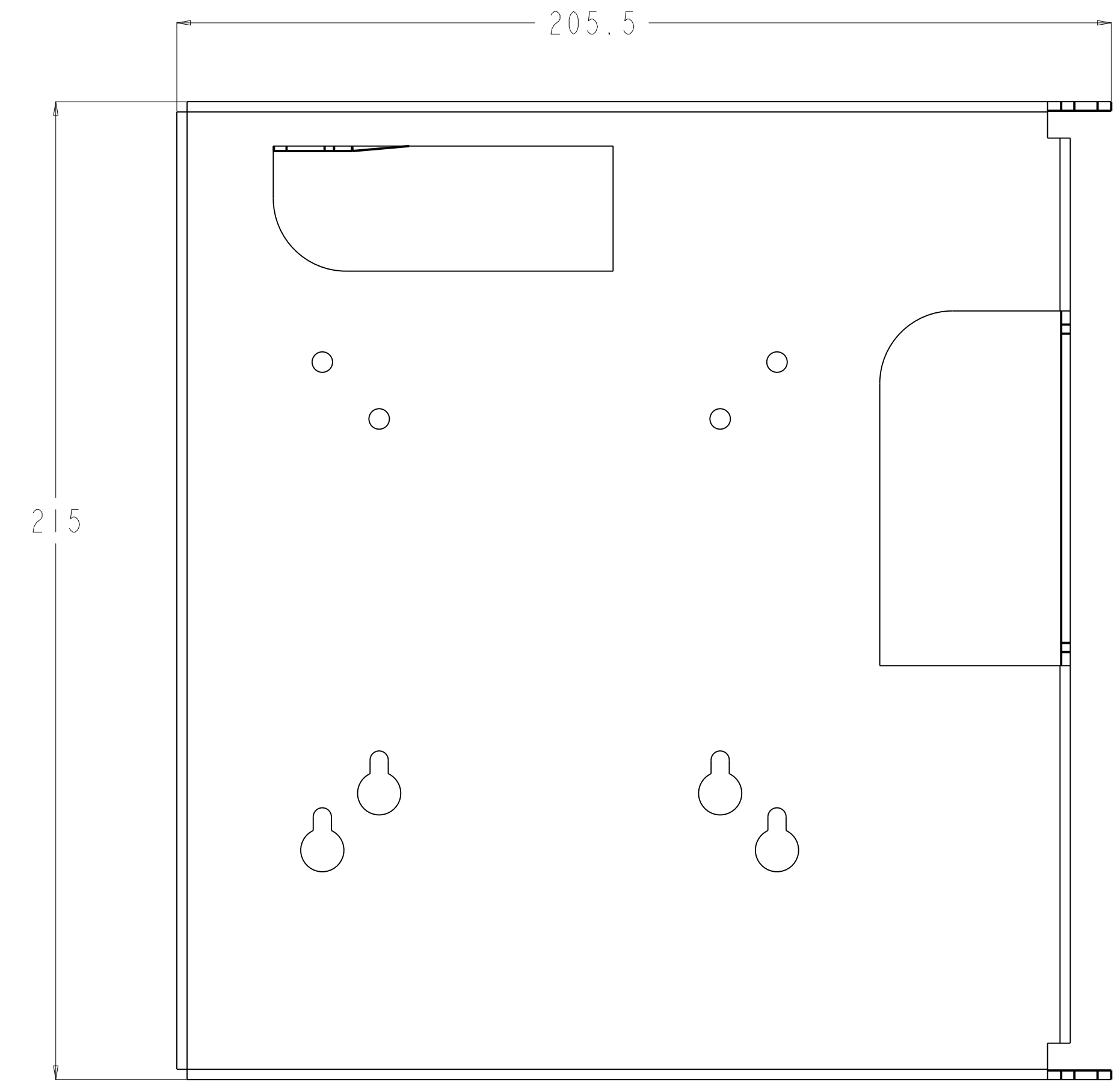
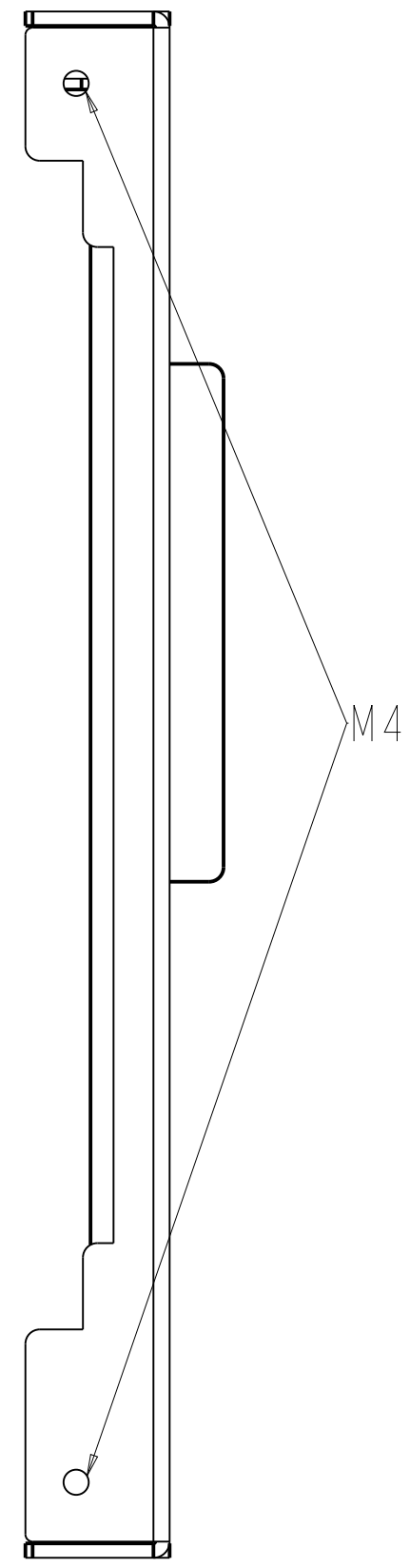
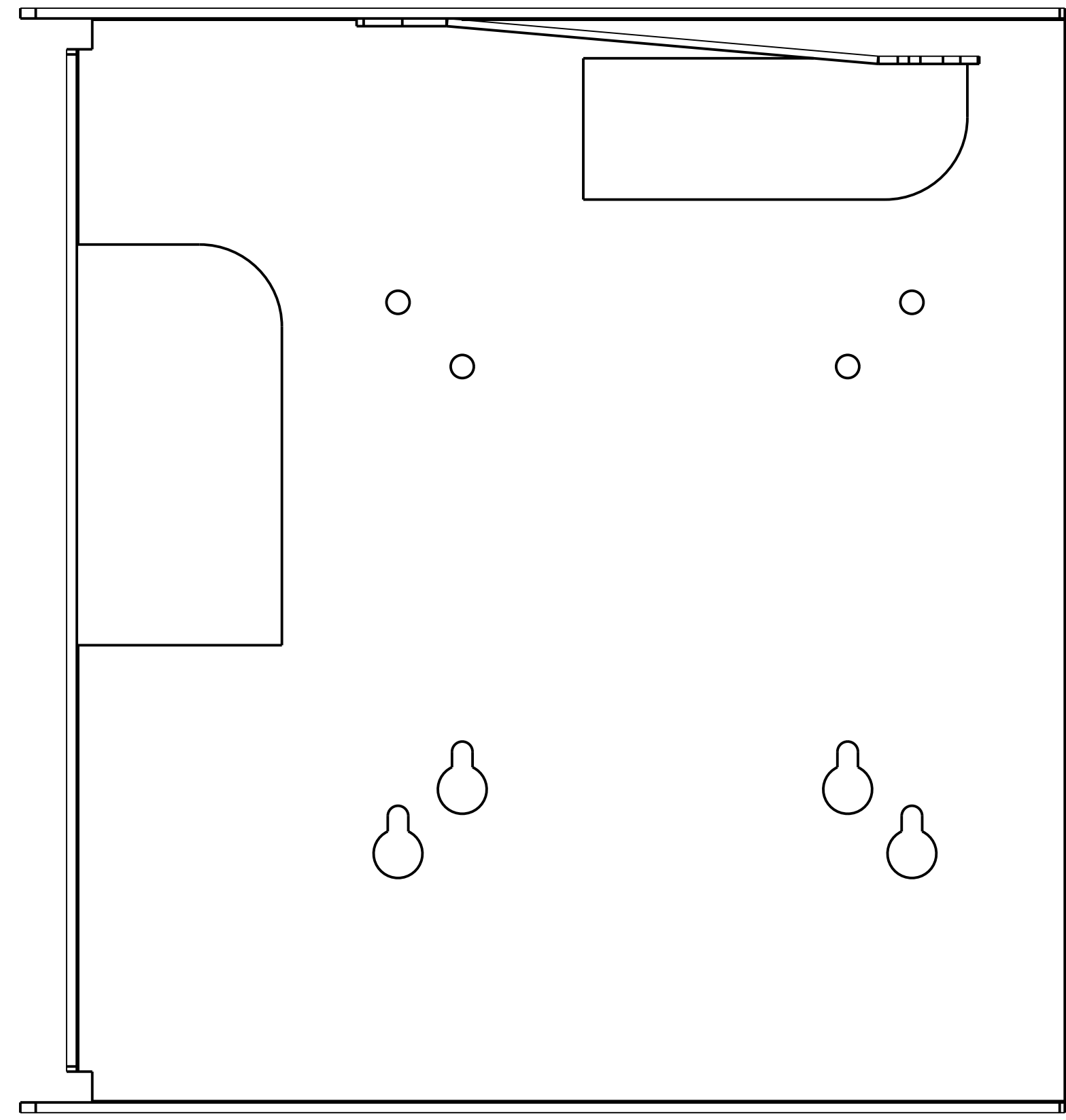
15-22_PS_EDGE_BRACKET_22WIN2
PLACE IN BAG LABELED "22 W2"
QTY. 1 PER KIT



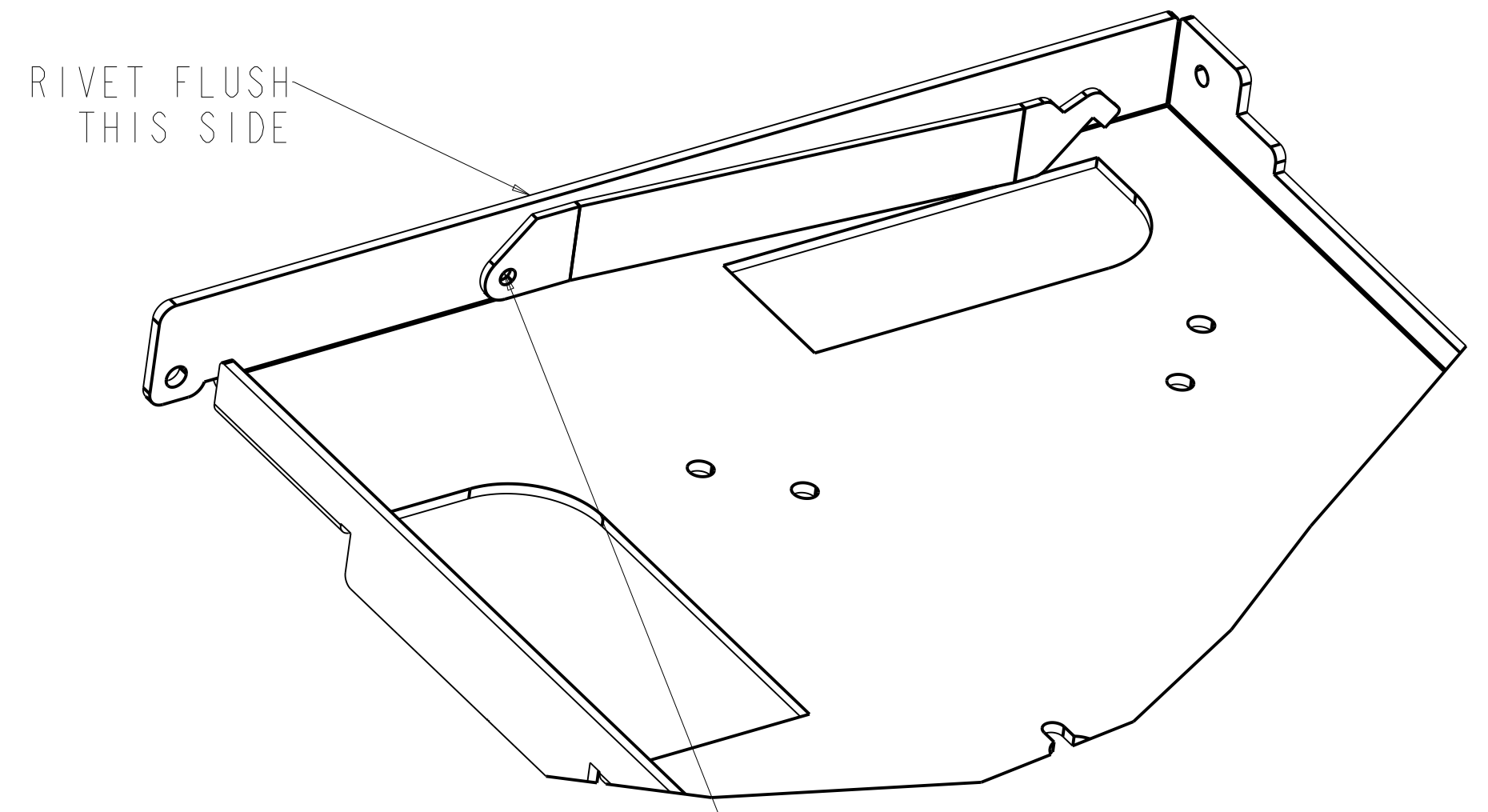
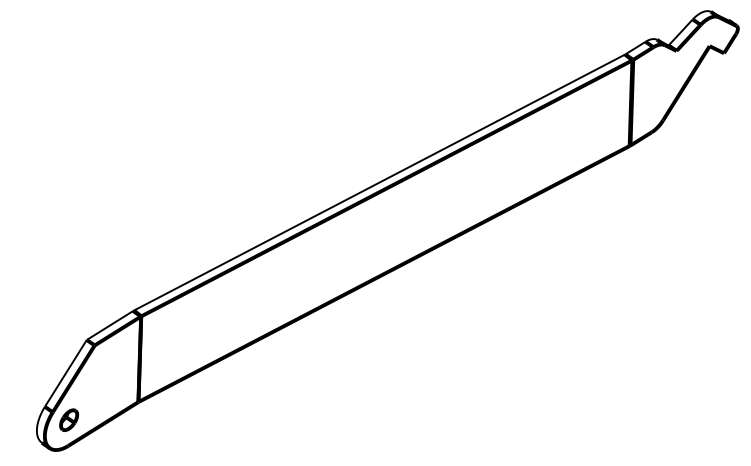
1	2	EXXXX	XXXX											
ITEM NO.	QTY REQ'D	DRAWING OR PART NO.	DESCRIPTION	MATERIAL SPECIFICATION										
PARTS LIST														
PART. NO. E244791		UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN MILLIMETERS	DRAWN J.LI	DATE 12/13/19										
METRIC		TOLERANCES ARE: DECIMALS ± 0.25	CHECK	DATE										
DO NOT SCALE DRAWING		ANGLES ± 1/2	DESIGN J.HALLER	DATE 12/13/19										
ProjE_prl17.asm 15-22_PS_MOUNT_C-WIN2.PRT		FRACTIONS ± 1/32	THIRD ANGLE PROJECTION											
ProjE_drw: SD609397.DRW				<table border="1"> <tr> <th>SIZE</th> <th>SCALE</th> <th>SHEET</th> <th>DWG. NO.</th> <th>REV</th> </tr> <tr> <td>D</td> <td>0.500</td> <td>1 OF 3</td> <td>SD609397</td> <td>A</td> </tr> </table>	SIZE	SCALE	SHEET	DWG. NO.	REV	D	0.500	1 OF 3	SD609397	A
SIZE	SCALE	SHEET	DWG. NO.	REV										
D	0.500	1 OF 3	SD609397	A										

BNG. NO. SD609397 REV. A

15-22_PS_MOUNT_C1-WIN2.ASM
 MATERIAL: SPCC/T=2.0mm
 FINISH = BLACK PAINT, LIGHT TEXTURE

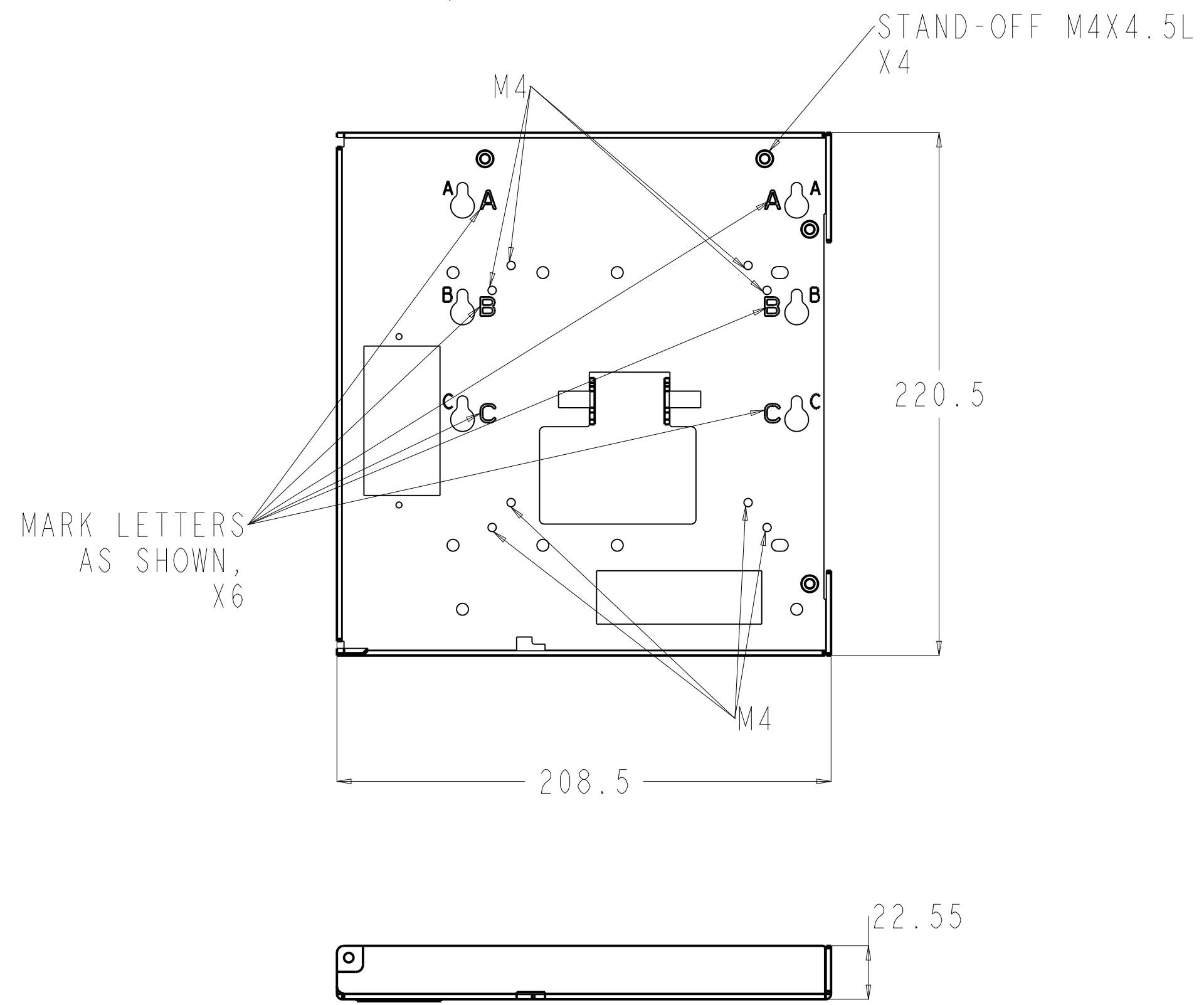


15-22_PS_C_PROP-WIN2
 MATERIAL: SPCC/T=1.5mm
 FINISH = BLACK PAINT, LIGHT TEXTURE

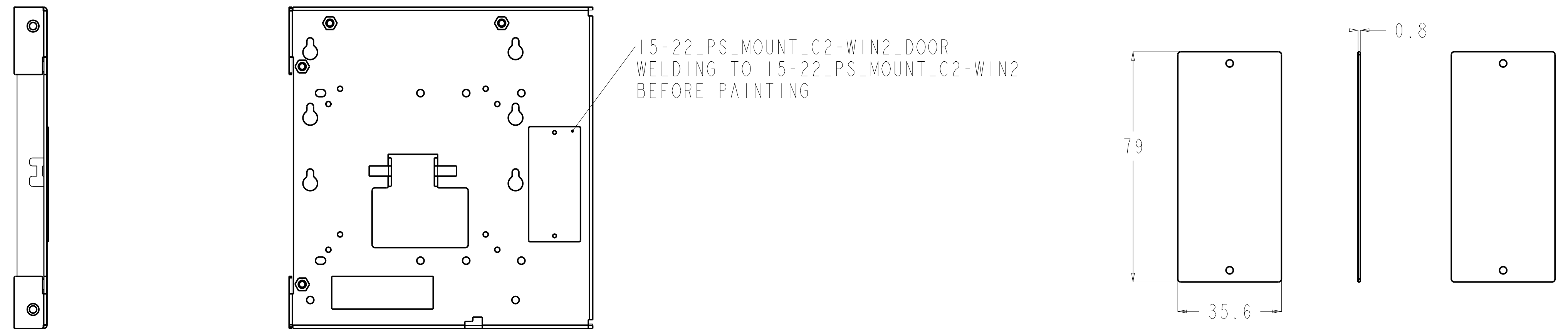


RIVET 15-22_PS_C_PROP-WIN2
 AND 15-22_PS_MOUNT_C1-WIN2
 (AFTER PAINTING).

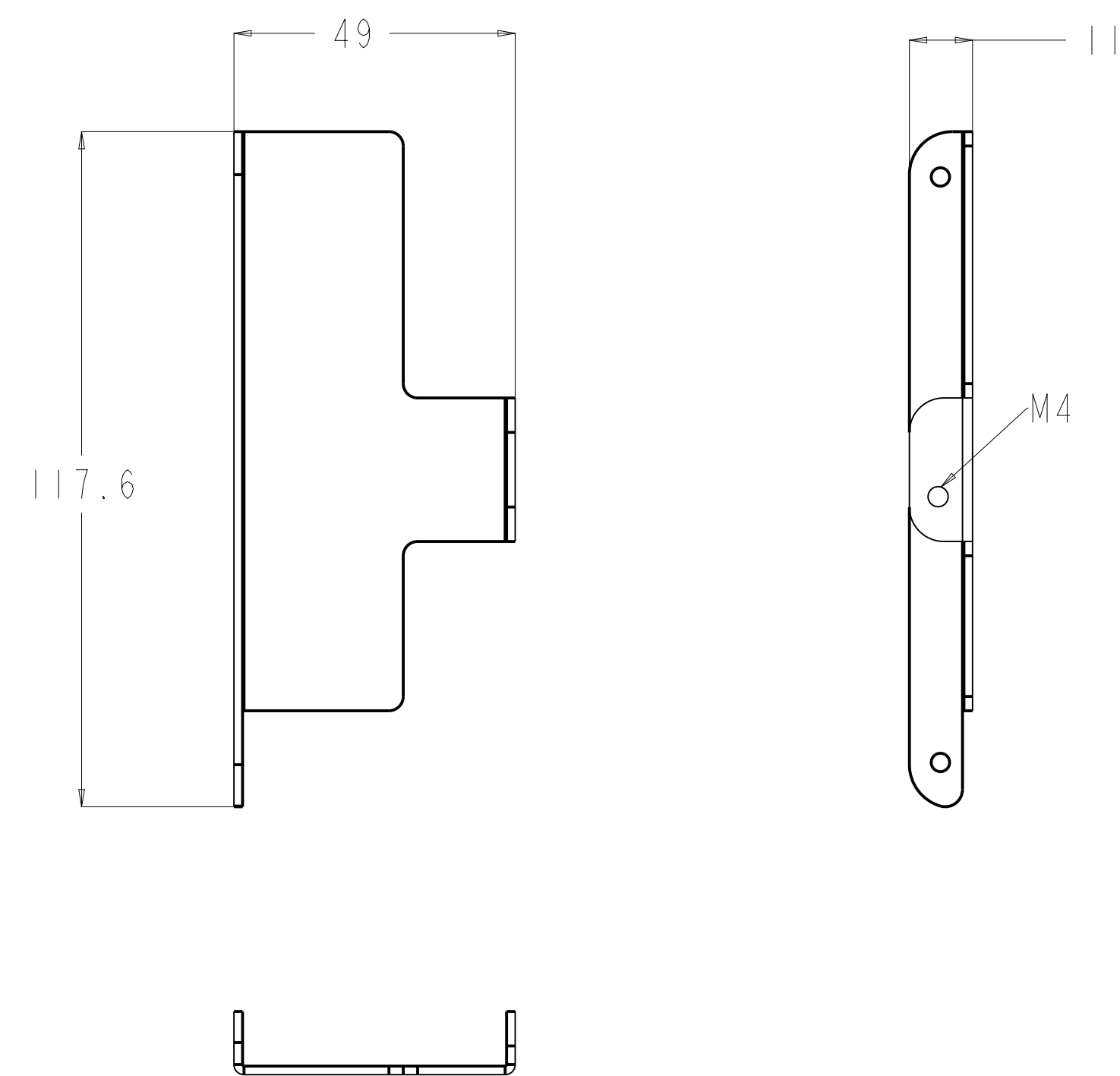
15-22_PS_MOUNT_C2-WIN2.ASM
 MATERIAL: SPCC/T=2.0mm
 FINISH = BLACK PAINT, LIGHT TEXTURE



15-22_PS_MOUNT_C2-WIN2_DOOR
 MATERIAL: SPCC/T=0.8mm



15-22_PS_EDGE_BRACKET_15WIN2
 MATERIAL: SPCC/T=1.5mm
 FINISH = BLACK PAINT, LIGHT TEXTURE



15-22_PS_EDGE_BRACKET_22WIN2
 MATERIAL: SPCC/T=1.5mm
 FINISH = BLACK PAINT, LIGHT TEXTURE

